



Columbia Roofing is seeking an experienced Sheet Metal Fabricator. The Sheet Metal Fabricator interprets blue prints and manufacturer specifications to assemble and install sheet metal products. The Sheet Metal Fabricator also performs general roofing assembly and deconstruction work on roofing crews.

Essential job duties and responsibilities include but are not limited to:

- Prepares and reviews work orders, reads and interprets blueprints, sketches, or product specifications to determine sequence and methods of fabricating, assembling, and installing sheet metal products.
- Selects gauge and type of sheet metal such as galvanized, copper, steel, aluminum, or nonmetallic material such as plastics or fiberglass, according to product specifications.
- Sets up and operates fabricating machines such as shears, brakes, and forming rollers, to cut, bend, and form, sheet metal.
- Assembly of products such as leader heads, drain scuppers, drop drains and various other items using methods such as riveting and soldering.
- Repairs and maintains sheet metal products/equipment.
- Cleans work area, machines, tools, and equipment.
- Maintain good working order of tools and equipment by performing basic maintenance and bringing complex maintenance needs to the attention of supervisor.
- Maintaining clean and orderly shop and manage roofing and sheet metal inventory.
- Using forklift to safely load/unload materials from racking systems.
- Perform roofing equipment and vehicle maintenance on a regular schedule.
- Ability to perform continuous physical labor including walking, standing, reaching, bending, kneeling, and repetitive motions of hands and wrists.
- Ability to push, pull, carry, and lift 75 lbs., continuous standing, extensive close work.
- Ability to work in inclement conditions including high-heat, or very cold weather.
- Ability to work overtime and evenings occasionally.
- Other duties as assigned by supervisor.

Required Knowledge, Skills and Abilities:

- Ability to lift 75 lbs. while climbing up and down ladders from roof
- Experience in tear off, layout of project, staging of materials, destruction, and installation of roof material, and detail work preferred but not required
- Ability to successfully learn and utilize various roof equipment and tools.
- Ability to perform continuous physical activity including climbing, balancing, stooping, kneeling, crouching, crawling, reaching, standing, walking, pushing, pulling, lifting, fingering, and grasping.
- Ability to perform work in inclement work conditions, including exerting 75+ lbs. of force occasionally and 20+ lbs. of force constantly to move objects.
- Hard working, motivated to learn new roofing skills and good teamwork attitude
- Willingness to work out of town when necessary

- Own reliable transportation to various locations with good driving record and valid driver's license
- Must pass pre-employment background check and random drug screening

Columbia Roofing and Sheet Metal is an equal opportunity employer and promotes a drug-free workplace. We offer a competitive benefits package, salary, and career path for roofing professionals.